

# See-Flo 391

## Micro-Shot Dispense System

### Case Study: Electric Switch Modules



#### Customer

Cannon-ITT Industries

#### Material

Epoxy Formulations Inc.

Part Numbers #20203 & #50201

Epoxy – 100:100 Parts by Volume

Viscosity:

Part A – 11,000 cps

Part B – 11,000 cps

20 minute pot life

#### Application

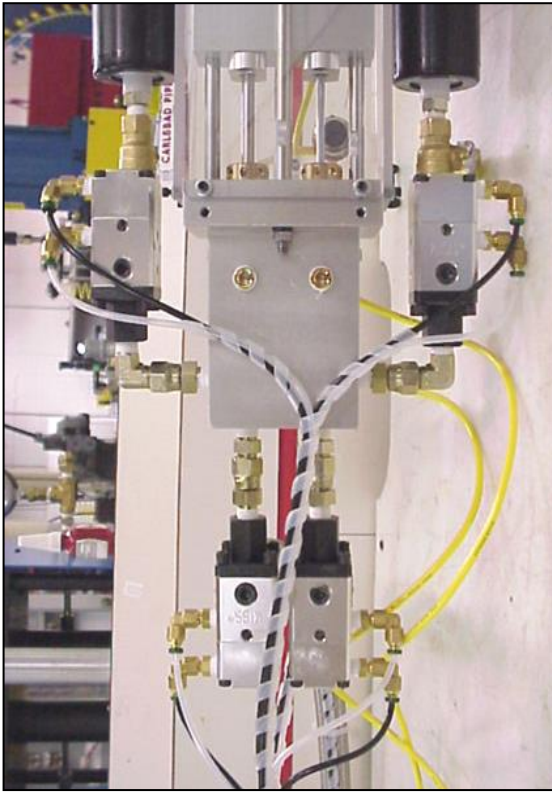
Air Driven Dispensing to dispense 2k epoxy to pot an electric switch module

Volume: 2 cc's of mixed material

#### System - S-4000

- See-Flo 391 Air powered, rod style – positive displacement system
- UHMWPE seals
- Titanium coated components
- 2200-250-030-AM Dispense Valve
- (2) 2 gallon supply tanks with agitators & vacuum controls
- Stainless steel wetted components
- 55 gallon ram mounted pumps

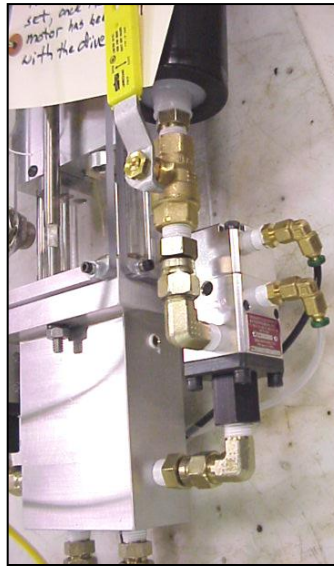
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(2) Power Inlet Valves

(2) Positive displacement metering cylinders

(2) Power outlet valves



**2200-250-030-AM dispense valve is readily fixtured with (2) drill thru's and (2) alignment ports; it uses No-Flush disposable static mixers**



**2 gallon stainless steel pressure tanks with agitators and vacuum controls**

**For more information, speak with your Nordson representative or contact your Nordson regional office.**

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